

# CUSTOM WATER TRANSFER PRINTING FILM

## PRODUCT DESCRIPTION

**Custom Water Transfer Printing Film** is digitally printed on a large format printer. It has a clear peelable backing that is removed before dipping.

## STORAGE

- Store films in a sealed plastic sleeve in an air-conditioned environment.
- Storage temperature: 68°F - 77°F
- Storage humidity: 50% - 60% humidity
- DO NOT LEAVE FILM IN AN ENVIRONMENT OUTSIDE OF THESE TEMPERATURE AND HUMIDITY REQUIREMENTS

## PREPARATION

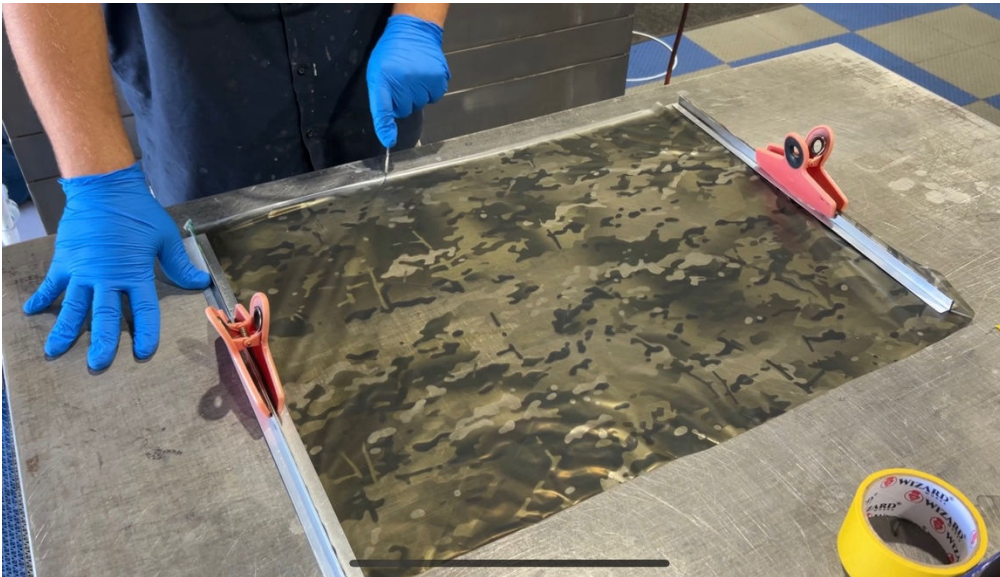
Heat water temperature to 34-35°C.

## APPLICATION

1. Cut film to size.
2. Peel clear backing off film. Lay film flat on the table with the clear backing facing down. Peel away the backing on the top left edge. Tape the film down onto the table to hold it in place. Slowly peel away the backing from the underside of the film. (See Image 1 on next page.)
3. Cut small slits 1-2 inches apart on the top and bottom edge of the film. This will help it lay flat on the water. (See Image 2 on next page.)
4. Place Water Transfer Printing film on the water. Water temperature should be 34-35°C.
5. Let the film soak for 60 seconds.
6. Spray **DFA2024 activator**. In a zig-zag motion, spray activator over the top of the film. Start from the top left and spray left to right, then travel down and spray right to left, repeating until you cover the entire surface area of the film. DFA2024 requires 2 passes of activator over the entire film surface.
7. Allow the activator to liquefy the inks. The surface of the film should look like glass with no imperfections before processing your part.



*Image 1 How to Peel Clear Backing from Film*



*Image 2 Cut small slits in the top and bottom edge of the film 1-2 inches apart.*